

In the Claims:

Please rewrite the following claims to read as follows:

5. (Amended) A method for manufacturing an inherently stable container made of flexible material, comprising the following steps:
- a) folding a continuous film of flexible material of appropriate width, to obtain a pouch by way of a longitudinal heat-seal and by way of evenly spaced transverse heat-seals, followed by cropping the folded film transversely;
 - b) heat-sealing in sides of the pouch, at a region of the transverse heat-seals, two triangles having wings, the triangles having a base which coincides with one edge of the pouch and vertex which wedges inwards said pouch;
 - c) punch opening said pouch, and optionally filling the pouch with a product;
 - d) folding and bonding the wings without an intermediate step and, after filling the pouch, simultaneously with the bonding of the wings, heat-sealing an upper open mouth of the pouch.

Please add the following new claim:

13. (New) A method for manufacturing an inherently stable container made of flexible material, comprising the steps of:
- a) folding a continuous film of flexible material of appropriate width, to obtain a pouch by way of a longitudinal heat-seal and by way of evenly spaced transverse heat-seals, followed by transversely cropping the folded film;
 - b) heat-sealing two triangles having wings into sides of the pouch near the transverse heat-seals, each of the triangles having a base which coincides with one edge of the pouch and a vertex which wedges inwards said pouch;
 - c) punch opening said pouch, and optionally filling the pouch with a product;
 - d) folding and bonding the wings onto the triangles.

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